VILLAGE OF LOMBARD REQUEST FOR BOARD OF TRUSTEES ACTION

For Inclusion on Board Agenda Bids and Proposals

TO:	President and Villa	ge Board of Trus	stees
FROM:	Scott Niehaus, Villa	age Manager	
DATE:	April 23, 2024	$(\underline{B \text{ of } T})$	AGENDA DATE: May 02, 2024
TITLE:	Salt Conveyor Reha	abilitation Projec	et ST24-20
SUBMITTED BY: RESULTS: Date Bids Were Publicated Number of Bids Total Number of Bids Bid Security Required Performance Bond Reformance Bond Reformance Bond Reformance Bond Reformance Bond Resplanation: No performance of Bids Required Waiver of Bids Required Waiver of Bids Required Waiver of Bids Required Security Required Waiver Any Bids With Explanation: No performance Bids Required Waiver of Bids Required Waiver of Bids Required The Security Responsible Bids Total Number of Bids Were Publication Total Number of Bids Were Any Bids With Explanation: No performance Bids Were Any Bids Required Were Any Bids	s Received 1 ders Meeting Specifi d equired drawn formance references ested?	ling Closed cations _1YesYesYes	
FISCAL IMPACT:			
Budget amount \$75.0 Amount of Award		710.725.75420 S	TT24-20
BACKGROUND/RI	ECOMMENDATIO	DN:	
Has Recommended B		illage Previously	
If yes, was quality of work acceptable Was item bid in accordance with Public Act 85-1295? Yes X No			
Waiver of bids - Publ			X Yes
REVIEW (as needed)):		
Village Attorney XX			Date
Finance Director XX			Date
Village Manager XX			Date
NOTE: All materials m prior to the Board Agen		approved by the	Village Manager's Office by 4:30 pm, Wednesday.



April 23, 2024

To:

Scott Niehaus, Village Manager

Through:

Carl Goldsmith, Director of Public Works

From:

Tom Ellis, Operations Superintendent

Subject:

Salt conveyor rehabilitation project ST24-20

Included in the FY24 Capital Improvement Plan is the replacement of the equipment used on the salt conveyor used to load salt into the salt dome. The conveyor was originally erected as part of the Public Works North Garfield Storage Yard Project in 2013. This facility was constructed by Dome-Corp America and has since gone out of business. Staff located the subcontractor that originally installed the conveyor system and obtained a repair estimate for our conveyor system. The salt conveyor has allowed the Village to store up to 6000 tons of salt at one time. Since 2013, staff estimates that over 30,000 tons of salt have been put into the salt dome using the conveyor. The conveyor system is need of refurbishment due to the harsh, corrosive nature in which the salt conveyor is operated in. The rubber conveyor belt and the multiple roller bearings that are essential to the operation of the system have reached the end of their useful life and are failing.

Staff recommends approving the repair estimate from Kimco USA Inc, for the rehabilitation of the salt conveyor system for an amount not to exceed \$80,000.00. Funding for the purchase will be through the Village's Construction Fund.

Please place this item for consideration on the May 02, 2024 Village Board meeting.



Rep

DATE	QUOTE#
2/21/2024	Q6687

118 East Trefz Drive Marshall, IL 62441 Phone: 217-826-8067 Fax: 217-826-8848

Name / Address	
VILLAGE OF LOMBARD	
255 E. WILSON AVENUE	
LOMBARD, IL 60148	

Ship To	
VILLAGE OF LOMBARD 255 E. WILSON AVENUE LOMBARD, IL 60148	

Date

			3/21/2024	BDC
Item Number	Description	Qty	Each	Total
	TO REPLACE ALL ROLLERS AND BEARINGS, WITH 304 STAINLESS STEEL ROLLERS, STAINLESS TROUGHING IDLERS WITH UHMW CANS, AND MILD STEEL BEARINGS (BEARINGS OF THESE SIZES ARE NOT MADE IN STAINLESS).			
QUOTE	14" x 26" 304 STAINLESS STEEL ERADICATOR PULLEY WITH STAINLESS STEEL XTH35 HUBS AND 2-15/16" STAINLESS STEEL SHAFT, 40" LONG WITH KEYS (HEAD PULLEY)	1	3,956.89	3,956.89
QUOTE	2-15/16 MILD STEEL PILLOW BLOCK BEARING	2	300.43	600.86
QUOTE	STAINLESS STEEL HARDWARE FOR PILLOW BLOCK ADJUSTMENT	2	51.98	103.96
QUOTE	14" X 26" 304 STAINLESS STEEL ERADICATOR PULLEY WITH 304 STAINLESS STEEL XTH 30 HUBS AND 2-7/16" 304 STAINLESS STEEL SHAFT, 40" LONG WITH KEYS (TAKE-UP PULLEY)	1	3,317.89	3,317.89
QUOTE	2-7/16" MILD STEEL PILLOW BLOCK BEARING	1	195.69	195.69
QUOTE	STAINLESS STEEL HARDWARE FOR PILLOW BLOCK ADJUSTMENT	2	51.98	103.96
QUOTE	14" x 26" 304 STAINLESS STEEL DRUM ROLLER WITH STAINLESS STEEL XTH35 HUBS AND 2-15/16" STAINLESS STEEL SHAFT, 40" LONG WITH KEYS (TAKE-UP PULLEY)	1	3,633,37	3,633.37
QUOTE	2-15/16 MILD STEELTAKE-UP ROLLER BEARING	2	835.18	1,670.36
QUOTE	STAINLESS STEEL HARDWARE FOR TAKE UP ADJUSTMENT INCLUDING 1" X 3' 304 STAINLESS THREADED ROD	2	198.41	396.82
		Total		



Rep

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2/21/2024	Q6687

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VILLAGE OF LOMBARD	
255 E. WILSON AVENUE	
LOMBARD, IL 60148	

Ship To	
VILLAGE OF LOMBARD 255 E. WILSON AVENUE LOMBARD, IL 60148	

Date

			3/21/2024	BDC
Item Number	Description	Qty	Each	Total
QUOTE	10" X 26" 304 STAINLESS STEEL DRUM ROLLER, WITH 304 STAINLESS STEEL XTH20 HUBS AND 1-3/16" 304 STAINLESS STEEL SHAFT, 36" LONG WITH KEYS (SNUB PULLEY)	1	2,914.52	2,914.52
QUOTE	1-3/16" MILD STEEL PILLOW BLOCK BEARING	2	93.75	187.50
QUOTE	STAINLESS STEEL NUTS AND BOLTS FOR SNUB PULLEY	2	12.75	25.50
QUOTE	16"X26" 304 STAINLESS STEEL DRUM ROLLER WITH 3/8" HERRINGBONE LAGGING, 304 STAINLESS STEEL XTH35 HUBS, 2-15/16" CR MILD STEEL SHAFT WITH KEYWAYS (DRIVE ROLLER)	1	4,468.26	4,468.26
QUOTE	STAINLESS STEEL NUTS AND BOLTS FOR DRIVE PULLEY	2	29.75	59.50
QUOTE	2-15/16 MILD STEEL PILLOW BLOCK BEARING	2	301.80	603.60
QUOTE	CEMA B, 4" TROUGHING IDLER , 35 DEGREES, 304 STAINLESS FRAMES AND UHMW CANS	29	576.05	16,705.45
QUOTE	CEMA B, 4" TROUGHING IDLER , 20 DEGREES, 304 STAINLESS FRAMES AND UHMW CANS	2	603.22	1,206.44
QUOTE	CEMA B, 4" RETURN IDLER , WITH DROP BRACKET, 304 STAINLESS FRAMES AND UHMW CANS	10	493.76	4,937.60
QUOTE	FLEXCO STAINLESS LACING	1	425.00	425.00
ON LOCATION	ESTIMATED LABOR TO REMOVE AND REPLACE, THE ABOVE ROLLERS, AND BEARINGS -3 EMPLOYEES, 1 WEEK, PREVAILING WAGE	120	150.00	18,000.00
		Total		



DATE	QUOTE#
2/21/2024	Q6687

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VILLAGE OF LOMBARD	
255 E. WILSON AVENUE	
LOMBARD, IL 60148	
,	

Ship To	
VILLAGE OF LOMBARD 255 E. WILSON AVENUE LOMBARD, IL 60148	

			Date	Rep
			3/21/2024	
Item Number	Description	Qty	Each	Total
SERVICE CALL	SERVICE CALL TO CITY OF LOMBARD (225 MILES EACH WAY)	450	2.50	1,125.00
QUOTE	ESTIMATED RATE (WILL ONLY BILL ACTUAL AMOUNT) 60' BOOM LIFT RENTAL (RENTAL \$1250, DELIVERY \$175, PICKUP \$175)	1	1,450.00	1,450.00

		Tot	al	
QUOTE	ESTIMATED RATE (WILL ONLY BILL ACTUAL AMOUNT) 60' BOOM LIFT RENTAL (RENTAL \$1250, DELIVERY \$175, PICKUP \$175)	1	1,450.00	1,450.00
	EACH WAY)			,,

Total

\$66,088.17



DATE	QUOTE#
2/21/2024	Q6688

118 East Trefz Drive Marshall, IL 62441 Phone: 217-826-8067

Fax: 217-826-8848

Name / Address				

Ship To

Date	Rep
3/21/2024	BDC

Item Number	Description	Qty	Each	Total	
QUOTE	2-PLY 220# BELT 1/8 X 1/16 V-CLEAT, GRADE 2, SKIVE 4" OF CLEAT OFF EACH EDGE (PER FOOT) \$17.50	255	18.25	4,653.75	
QUOTE	25 HP ELECTRIC MOTOR	1	2,085.50	2,085.50	
QUOTE	B95 V-BELTS	5	52.40	262.00	
QUOTE	CENTRIFUGAL CLUTCH	1	2,285.50	2,285.50	
QUOTE	15-1 GEAR REDUCER (CLEVELAND CGUSM6-15-CLV)	1	4,585.00	4,585.00	
		4			

Total

\$13,871.75